

Bolt Diameter, in.	A325 bolts	A490 bolts
1/2	12	15
5/8	19	24
3/4	28	35
7/8	39	49
1	51	64
1 1/8	64	80
1 1/4	81	102
1 3/8	97	121
1 1/2	118	148

Equal to 0.70 times the minimum tensile strength of bolts as specified in ASTM F3125/F3125M for grades A325 and A490 bolts, with UNC threads, rounded to the nearest kip.

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With Squirter® DTIs, bolting has never been easier or more precise. Get the most out of your projects by ensuring accurate bolt tensioning every time. For more information on Squirter® DTIs and how they can improve your bolting process, contact

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